

# HIDROFAS

Acrylate emulsion-based decorative mortar with uniform structure In compliance with: EN 998-1

# Field of Application:

Hidrofas is a ready-mix acrylate-based mortar used for decorative and protective finishing of concrete, rendered, skim coated internal and external wall surfaces or for finishing of facade thermal insulation systems. The application of Hidrofas provides protection to the treated surfaces against weather phenomena, prevents the occurrence of surface damages on the substrate and enables easy maintenance of facade surfaces.

# **Properties:**

- one-component;
- watertight;
- vapour permeable;
- weatherproof;
- resistant to mould, algae and lichen;
- excellent coverage rate;
- excellent adhesion to substrate;
- UV stable;
- easy to apply;
- economical;
- available in grain sizes of: 1mm, 1.5mm and 2mm;
- can be mixed in various colours.

# **Technical Features:**

Properties	Method	Declared Value
Appearance	-	Colored paste-like compound
		Hidrofas, 1mm (1,7 - 1,8) g/cm³
Density	EN ISO 2811-1	Hidrofas, 1.5mm (1,7 - 1,8) g/cm³
		Hidrofas, 2mm (1,7 - 1,8) g/cm³
Vapour permeability	ISO 7783	$V_2$ average
Water absorption	EN 1062-3	W <sub>2</sub> average
Adhesion to substrate	EN 1542	≥ 0,3MPa
Endurance (resistance frosting / defrosting)	EN 1062-3	Level od permeability in compliance with EN 1062-3 ≤ 0,5kg/(m <sup>2*</sup> h <sup>0.5</sup> )
Fire reaction	EN 13501-1	Euroclass F
Drying time at 20°C, relative humidity of 65%.	-	surface, by touch 3-4 hours complete drying: 24 hours
Gloss	-	matt



# Method of Application:

#### **Substrate Preparation**

The substrate should be sound, dry, even, clean, grease and dust-free, without unstable areas, free of oil stains and salts and with fine textured finish.

#### New substrate

In mortar substrates, it is recommended that mortars be traditionally levelled, having grain size of 1mm and fine textured finish. Unevenness in the substrate makes the decorative rendering more difficult. Newly placed mortar, as well as facade skims coats, at normal conditions, at temperature of 20°C and relative air humidity of 65%, should be allowed to mature for at least 1 day for each mm of thickness.

#### Old substrate

In old substrates, it is necessary that all unstable areas, as well as existing coatings, be removed. If there is any damage to the substrate, it should be repaired by using the appropriate materials and the area should be levelled. Prior to the application, it is mandatory that the substrate be cleaned and dusted. For easier removal of patches of moss, lichen, etc., it is recommended for the surface to be washed with hot water or to be steamed.

Prior to the application of the decorative mortar, the surface should be primed with Primer V. The primer should be applied by using brush, roller or spray application. Placement of Hidrofas at temperature of 20°C and relative air humidity of 65% should be carried out 30 minutes after the application of the primer. Substrate temperature should be between +10°C and +35°C and air humidity should not exceed 80%. Application in adverse weather conditions (rain, fog, strong wind) is not permitted.

#### **Application**

Hidrofas is a ready-mix mortar which is applied without prior preparation of the material. Immediately prior to the application, it is recommended that the material be slightly mixed. The material should be applied manually, by using a flat metal trowel. The surface should be treated 10-15 minutes after the application (depending of the porosity of the substrate and the weather conditions). Treatment should be performed by making circular movements with a hard plastic trowel. The workability period of the material is 30 minutes. If projections are noticed during the application, which have appeared as a result of the treatment of the surface, it is necessary several minutes afterwards that these areas be lightly compressed with light circular movements by using a steel plastering trowel. The treated surfaces should be protected from sunlight, strong draught, rain and dust for a period of 24 hours following the application. The surfaces should be protected with curtains.

## Maintenance:

The surfaces treated with Hidrofas do not require special maintenance. The dust and dirt on the facade which is not mechanically linked to the treatment, should be removed by using a broom, a vacuum cleaner or water. The dust and dirt on the facade which is mechanically and chemically linked to the treatment could be removed by soft rubbing of the surface with wet towel or a soft brush by using light-duty detergents, after which the area should be washed with clean water.

## **Consumption:**

Primer V	0,15 до 0,25 kg/m <sup>2</sup>
Hidrofas 1mm	2,0 до 2,5 kg/m²
Hidrofas 1.5mm	2,5 до 3.0 kg/m²
Hidrofas 2mm	3,0 до 3,5 kg/m²

## Cleaning:

The tools and equipment should be cleaned with water immediately after use.

## Packaging:

Primer V	plastic cans of 1,5, 20 kg
Hidrofas 1mm	plastic buckets of 25 kg
Hidrofas 1.5mm	plastic buckets of 25 kg
Hidrofas 2mm	plastic buckets of 25 kg

## Storage:

In original packaging, at temperature between +5°C and +35°C and protected from exposure to direct sunlight. Shelf life: 12 months.

# Standard colours:

White and transparent base for mixing in 250 colours from the standard colour chart of ADING.

# CE mark:

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ADING AD Skopje				
Novoselski pat (ul.1409)				
Br. 11, 1060 Skopje, R.Macedonia				
15				
EN 15824				
HIDROFAS 1				
Acrylate emulsion-based decorative mortar withe				
coarse-grained structure				
Vapour permeability	V <sub>2</sub> average			
Water absorption	$\geq$ W <sub>2</sub> average			
Adhesive strength	0,3MPa			
Endurance (registeres	Level of permeability in			
Endurance (resistance	compliance with EN 1062-3			
frosting / defrosting)	≤ 0,5kg/(m <sup>2</sup> *h <sup>0,5</sup> )			
Thermal conductivity	Not determinated			
Fire reaction	Euroclass F			



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Acrylate emulsion-based decorative mortar withe			Acrylate emulsion-based decorative mortar withe	
	ned structure			hed structure
ur permeability	V <sub>2</sub> average		Vapour permeability	V <sub>2</sub> average
r absorption	$\geq$ W <sub>2</sub> average		Water absorption	W <sub>2</sub> average
sive strength	0,3MPa Level of permeability in		Adhesive strength	≥ 0,3MPa Level of permeability ir
rance (resistance	compliance with EN 1062-3		Endurance (resistance	compliance with EN 1062-3
ng / defrosting)	≤ 0,5kg/(m <sup>2</sup> *h <sup>0,5</sup> )		frosting / defrosting)	≤ 0,5kg/(m <sup>2</sup> *h <sup>0,5</sup>
nal conductivity	Not determinated		Thermal conductivity	Not determinated
eaction	Euroclass F		Fire reaction	Euroclass F
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hazards: Avoid contact of th	e product with skin (wear protective as of the skin, remove it immediate	gloves).	The material is not toxic; however,	in case of accidental contact, in th
of contamination of some are es with plenty of water and se		iy witi) Wa	ater and soap. It the material splash	es into the eyes, intrinediately fins
lidrofas is non-flammable.	lues of Hidrofas should be cleaned w	uith watar	The old and used neeks sing should	

Cleaning and disposal: Loose residues of Hidrofas should be cleaned with water. The old and used packaging should be disposed of in accordance with the local rules and regulations for that type of waste. We recommend that the method of application and the necessary quantities be adjusted to the conditions of the byilding, as well as mandatory use of

appropriate equipment.



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Vapour permeability

frosting / defrosting) Thermal conductivity Fire reaction

ADING

Water absorption Adhesive strength Endurance (resistance